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7th EMship cycle: October 2016 – February 2018

Master Thesis

Concept of operation: Unmanned Maintenance Dredging

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Szczecin, January 2018

- DNV GL is an international accredited registrar and classification society headquartered near Oslo, Norway.
- It holds 21% of the market share, being the world's largest classification society, providing services for 13,175 vessels and mobile offshore units.
- It was created as a result of a merger between Det Norske Veritas (Norway) and Germanischer Lloyd (Germany).
- Internship performed at DNV GL – Gdynia Office from July 3rd to October 27th, 2017.
- Proposal for internship :Research about unmanned vehicles.



Contents:

1. Introduction
2. Opportunity definition
3. Problem description
4. Feasibility Study
5. Overview of undergoing projects for Unmanned vessels
6. Concept of operation
7. Conclusions & Recommendations

- 70% of earth's surface is covered by water;
- Nearly 90% of goods are transported by sea;
- Maritime industry agonizes year by year looking for ways to reduce operational costs and increase efficiency;
- Crewless car and aircrafts are a reality.



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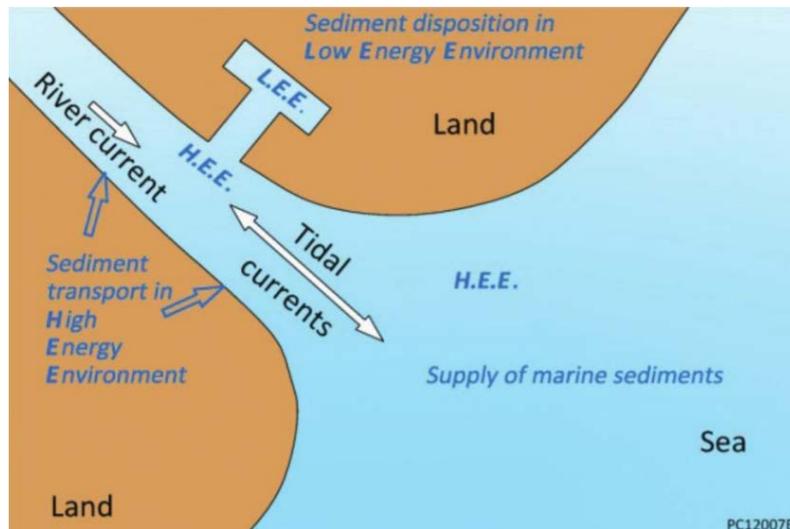
- Unmanned vessels:
 - Explicitly by definition, no one is on board;
 - Can be towed by pushing boats;
 - Autonomous architecture is not required;
 - Remote-controlled
- Autonomous vessels:
 - Awareness situation;
 - Artificial Intelligence;
 - Collision avoidance system;
 - Robust algorithm;
 - Smart vessels;
 - Able to take decisions based on the work environment.

❑ **GOAL: Crewless ship with autonomous system on board**

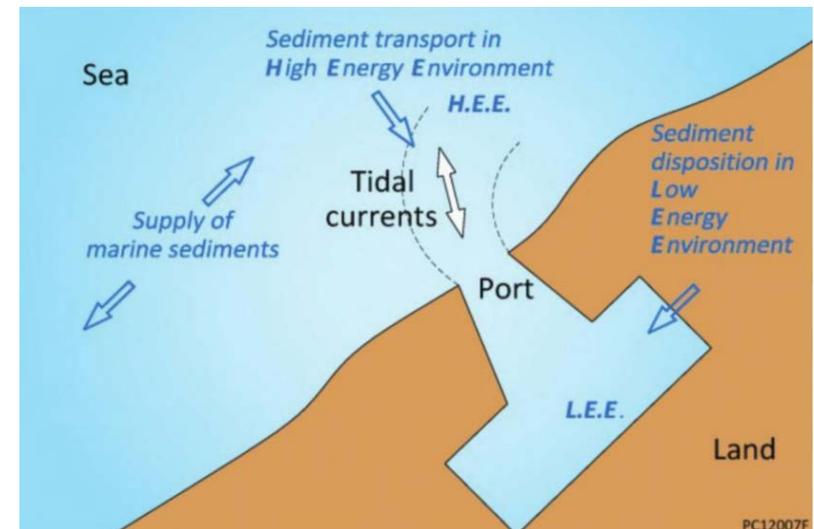
- Major applications:
 - Mainly for shipping;
 - Short-sea shipping (Territorial waters);
 - Deep-sea shipping (Open sea).
- Local applications:
 - Dredging vessels;
 - Submarines
 - Firefighter crafts;
 - Offshore support vessels;
 - Fishing vessels;
 - Tugboats;
 - Skimmer boats;

- Why autonomous/unmanned dredging?:
 - High production is mandatory due to elevated operational costs with fuel and workforce;
 - Dredging market invests considerable amount of money to develop state-of-the-art technology in order to remove material from seabed using as less as possible resources;
 - Operational costs for small to medium harbor basins can be a burden to their expenses.
 - Small, efficient, autonomous and inexpensive dredging devices can change how the maintenance dredging is done over centuries.

- Maintenance dredging and sedimentation
 - Desirable water depths is requested;
 - Maintenance dredging tends to be periodically;
 - Nature tends to re-establish their natural balance;

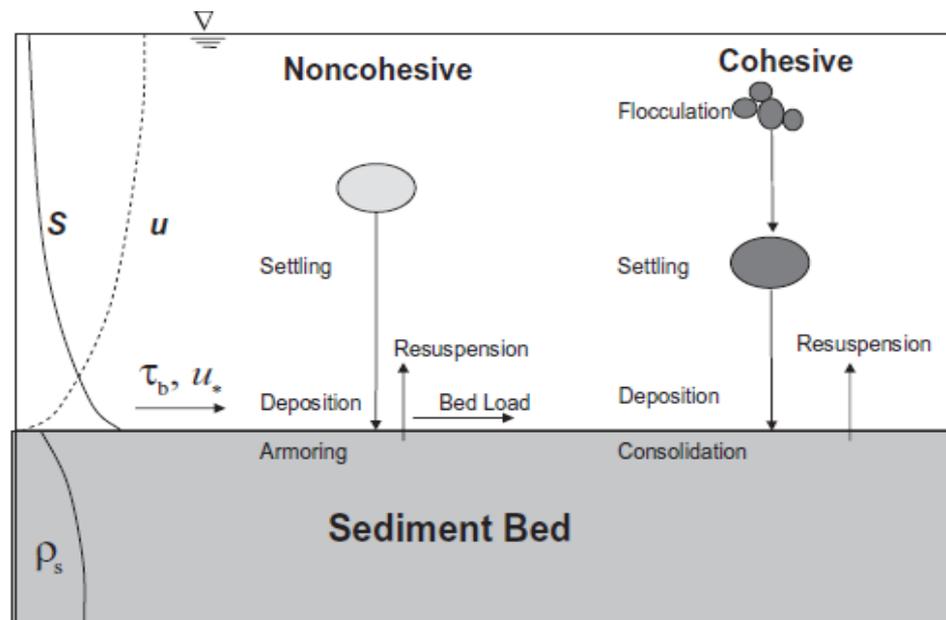


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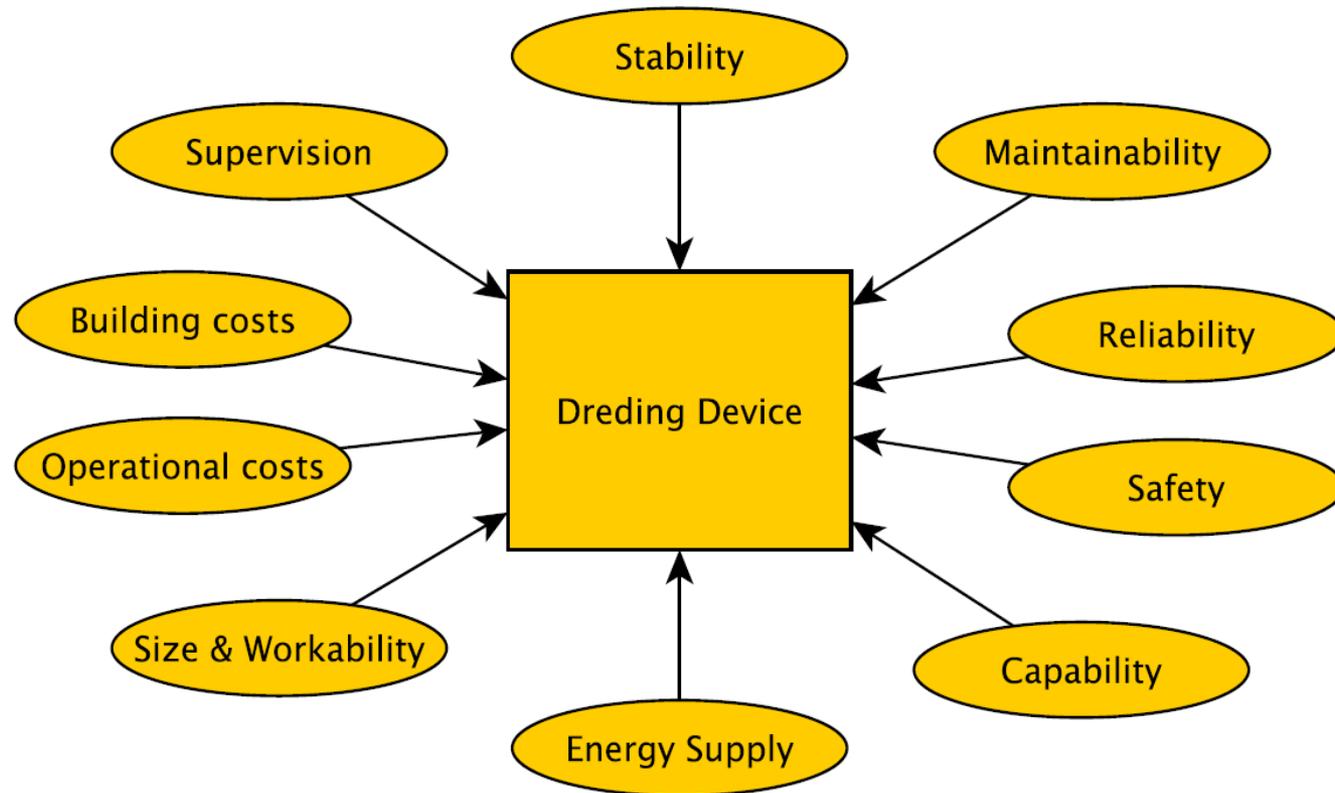
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- Classification of sediments
 - Properties vary depending on the composition of the material;
 - Non-cohesive particles: no cohesive forces nor attraction forces. E.g.: silt and sand.
 - Cohesive particles: Attraction forces is presented. E.g.: clay and organic material;



Retrieved January 29, 2018 from source: Zhen-Gang, Ji.

- Criteria diagram for dredging device



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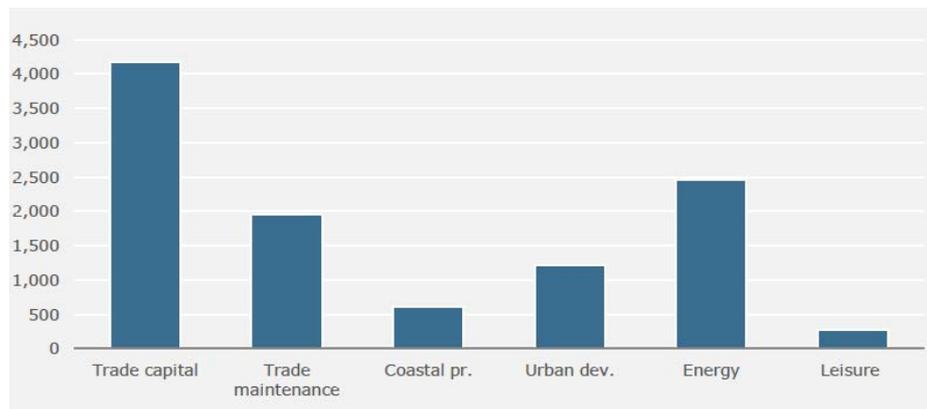
- Global Dredging Market – EUR 11bn yearly

- Closed Market – 43%

- ✓ The United States
- ✓ China

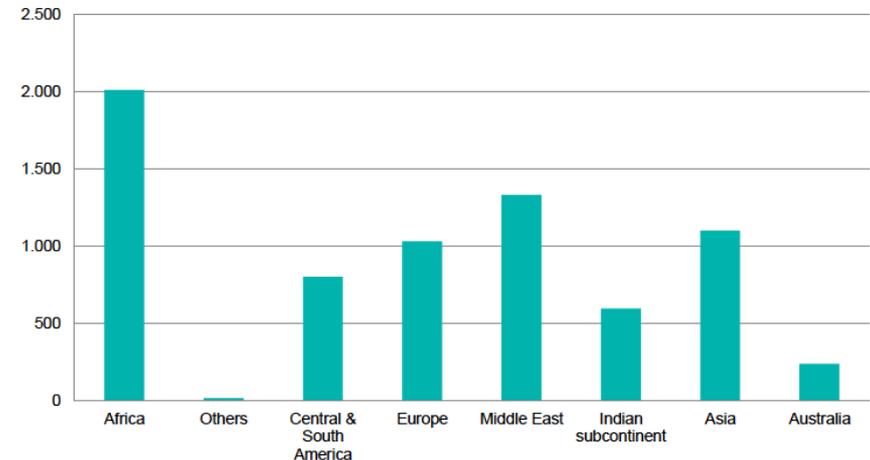
- Open Market – 57%

- ✓ Africa
- ✓ Central & South America
- ✓ Europe
- ✓ Middle East
- ✓ Asia
- ✓ Oceania



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TURNOVER 2015 IN € MLN



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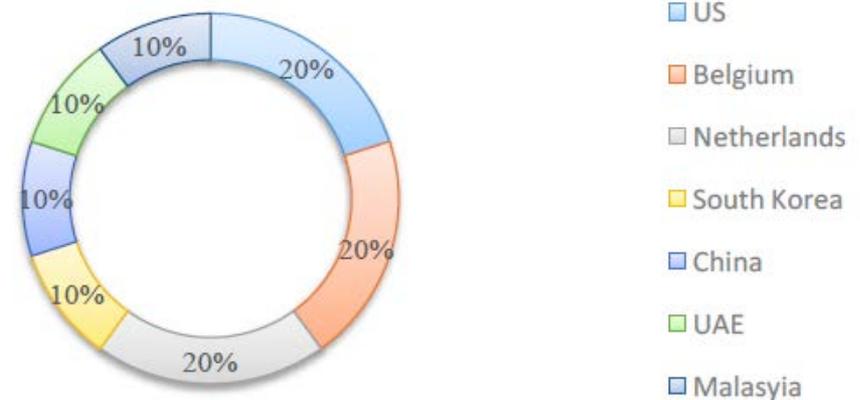
• Open Dredging Market – Major Companies

1. Jan de Nul
2. Royal Boskalis Westminster
3. Van Oord
4. DEME
5. Chinese Harbour Engineering Company
6. Great Lakes Dredge and Dock
7. Weeks Marine Inc.
8. National Marine Dredging Company
9. Inai Kiara
10. Hyundai Engineering and Construction

Country	Dredging companies
US	2
Belgium	2
Netherlands	2
South Korea	1
China	1
UAE	1
Malaysia	1

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Top 10 Dredging contractors by Country



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- Parameters for feasibility study

- Technical & Operational

- ✓ Array of sensors, Cameras, LIDAR, RADAR, Ultrasound sensors;
- ✓ Development of robust Artificial Intelligence;
- ✓ Humans know how to build vessels;
- ✓ Situation awareness;
- ✓ Possibility to use reduced safety factor;
- ✓ Communication architecture (Radio, Satellite);
- ✓ Market has few players but is drawing attention year by year.

- Legal

- ✓ Current situation: No standards or rules, just territorial waters;
- ✓ Drones since there is no crew on board;
- ✓ Classification societies studying to develop new rules;
- ✓ Llyod register – guidance for different level autonomy levels;
- ✓ Workers and Unions not happy.

- Financial

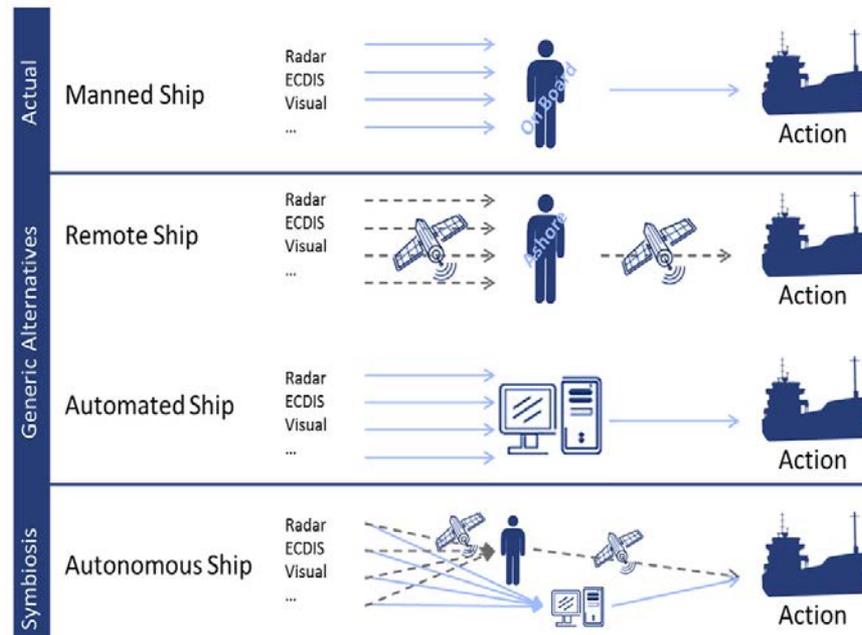
- ✓ Initial investment higher due to “state-of-the-art technology” for communication, control system, auxiliary systems, automated mooring system, avoidance collision system and shore control center

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- Initiatives and researches under development

- MUNIN Project

- ✓ Stands for Maritime Unmanned Navigation through Intelligence in Networks;
- ✓ Just a concept of operation;
- ✓ Idealized for deep sea shipping;
- ✓ Seeking to prove feasibility

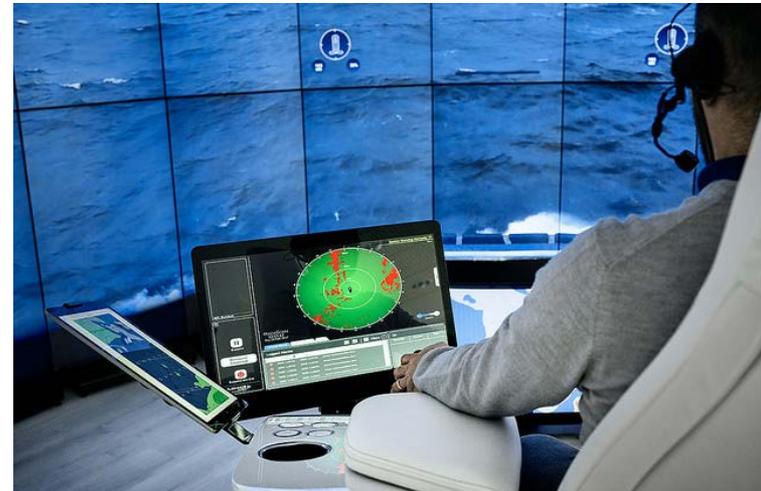


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- Initiatives and researches under development
 - AAWA Project
 - ✓ Stands for Autonomous Waterborne Applications Initiative;
 - ✓ Rolls-Royce company plays a main role;
 - ✓ Focused on communication architecture;
 - ✓ Main outcome is the idealized Remote Operating Centre (ROC)



Retrieved January 29, 2018 from source: Rolls-Royce



Retrieved January 29, 2018 from source: Rolls-Royce

- Initiatives and researches under development
 - DNV GL The ReVolt
 - ✓ Innovative concept for container feeder;
 - ✓ Fully-battery powered;
 - ✓ Ballast free design;
 - ✓ Dimensions: 60 x 15m;
 - ✓ Service speed: 6knots;
 - ✓ Operational range: 100nm.



Retrieved January 29, 2018 from source: Blue Bird Marine Systems

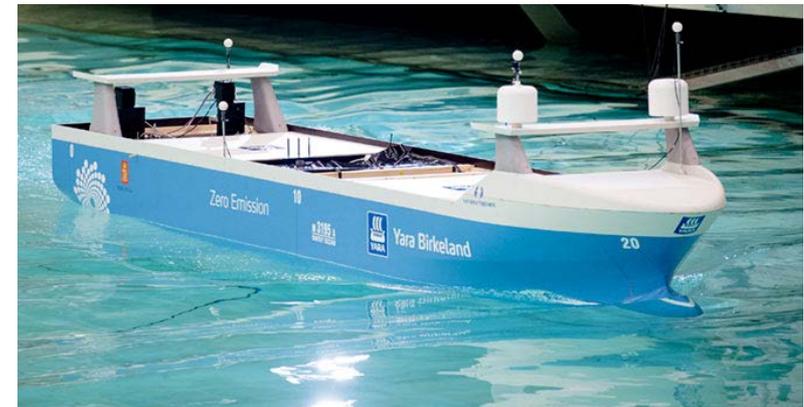


Retrieved January 29, 2018 from source: Blue Bird Marine Systems

- Initiatives and researches under development
 - Yara Birkeland
 - ✓ Programmed to be delivery by the end of 2018;
 - ✓ Fully electric;
 - ✓ Designed to sail in Norwegian territorial waters;
 - ✓ Operational range: 12 nm;
 - ✓ Scale model undergoing tank tests in Norway.

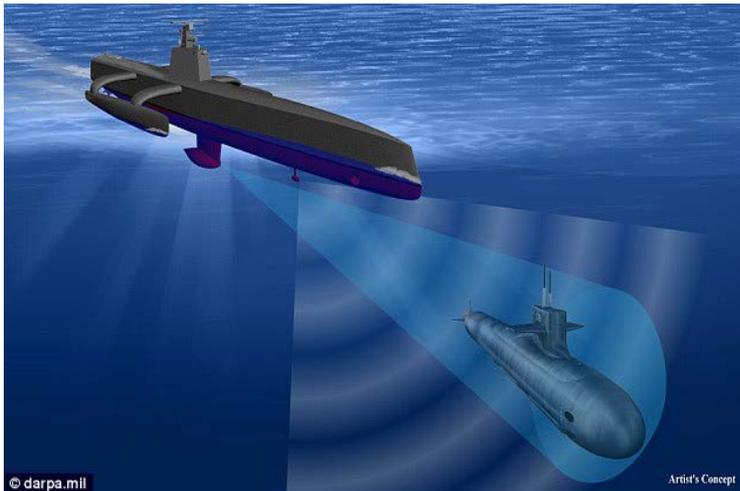


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- Initiatives and researches under development
 - DARPA Sea Hunter
 - ✓ Submarine hunter;
 - ✓ Trimaran hull;
 - ✓ Diesel propulsion;
 - ✓ Long endure;
 - ✓ Main dimensions: 40 m long
 - ✓ Service speed: 27 knots

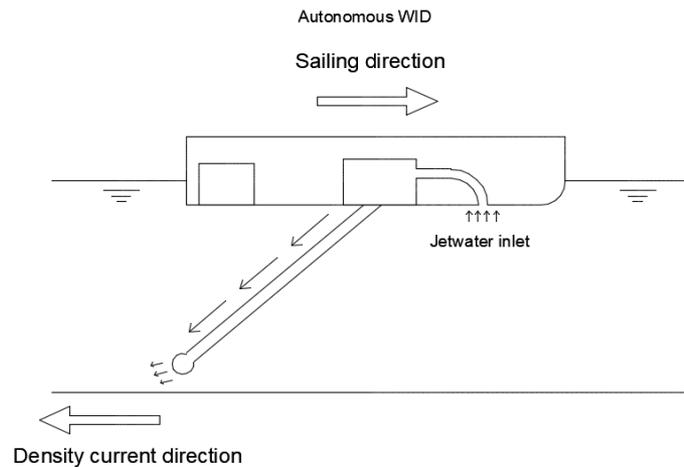


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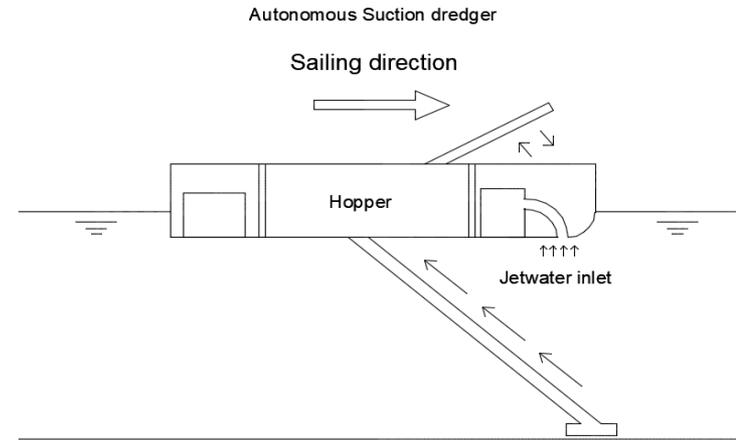


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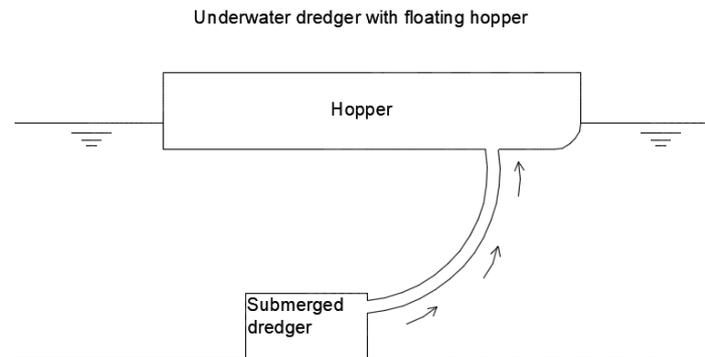
- Proposed concepts



Autonomous water injection dredging device. Retrieved January 29, 2018 from source: Author



Autonomous suction dredging device. Retrieved January 29, 2018 from source: Author



Autonomous submerged walking dredger with floating hopper. Retrieved January 29, 2018 from source: Author

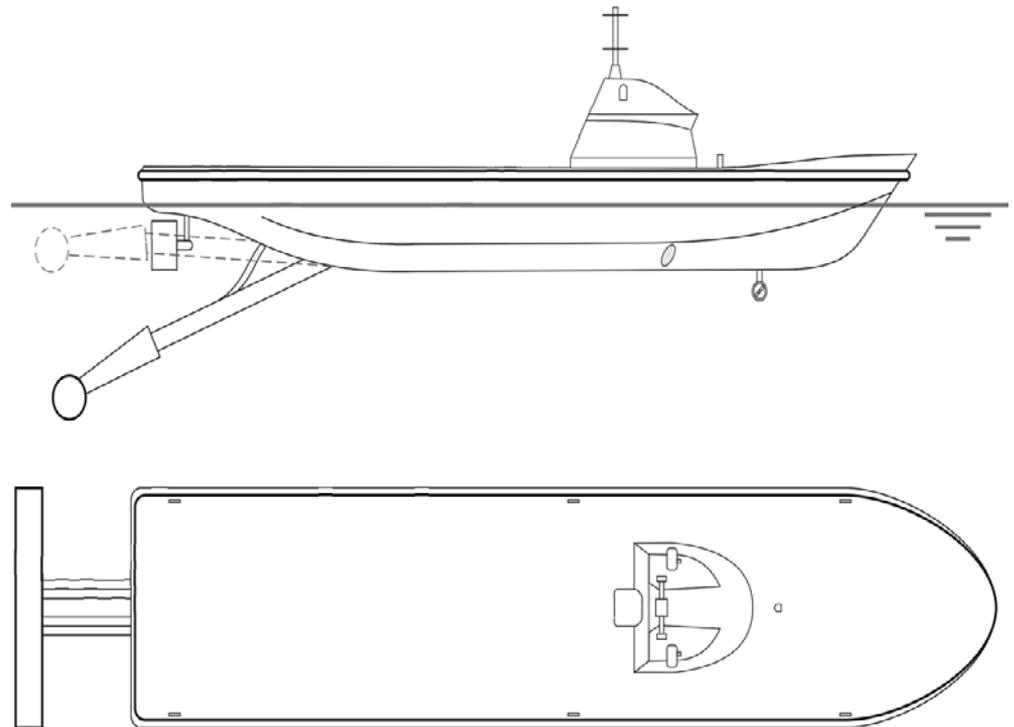
- Multi-criteria Analysis

ID	Criterion	Weight Factor	AWID	Suction	Underwater
1	Stability	5	9	9	6
2	Maintainability	4	8	8	6
3	Reliability	5	9	7	5
4	Safety	5	9	8	7
5	Capability	4	7	9	9
6	Energy supply	2	9	9	6
7	Size & Workability	5	8	7	6
8	Operational costs	5	10	7	7
9	Building costs	4	8	7	6
10	Supervision	3	8	8	8
Total weighted score			855	781	655
			1st	2nd	3rd

- Main Particulars and General Arrangement

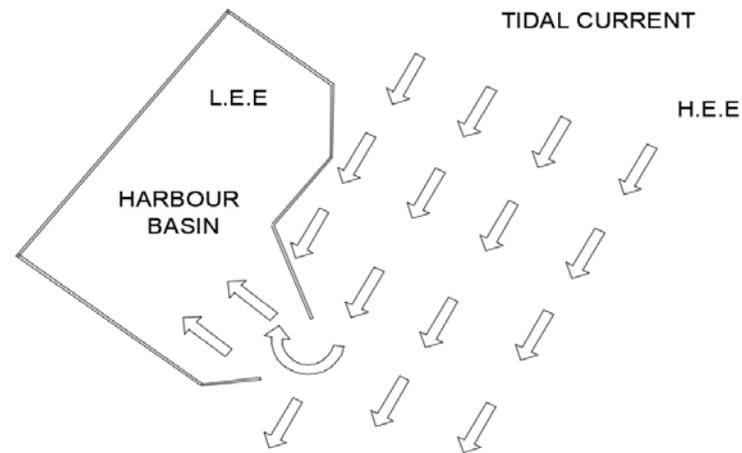
Energy requirement	
Jetting Power	310 kW
Propulsion power	2*95 kW
Total	500 kW
Main particulars	
Length Overall	15 m
Beam	4,5 m
Depth	1,8 m
Draft	1,6 m
Jet beam dimensions	
Jet bar beam	4,5 m
Maximum dredge depth	20 m

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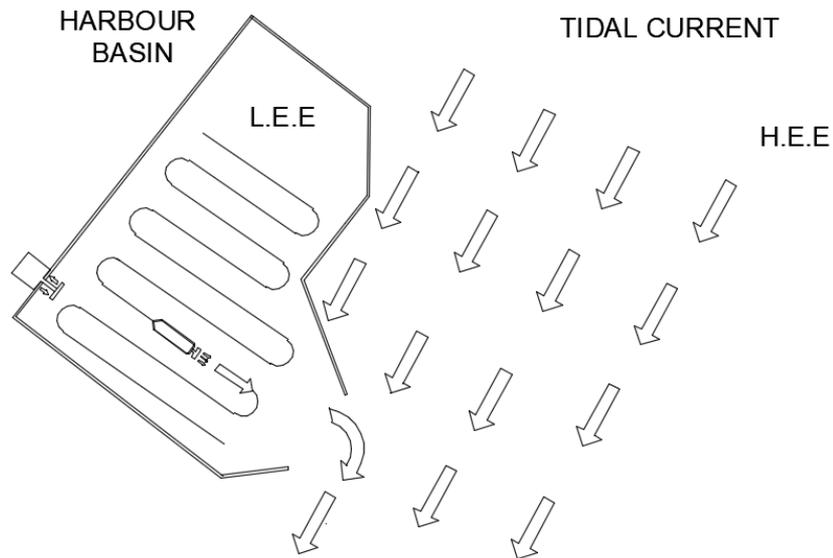
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- Operational concept
 - Small harbor basin directly at the sea;
 - L.E.E – Low Energy Environment;
 - H.E.E – High Energy Environment;
 - Expected net production: 450 m³/hour;
 - Service speed: 1 kn;
 - Moving speed: 10 kn;
 - Operational range: 15 km;
 - Five different operating modes;
 - Automated mooring system;
 - Shore control center.

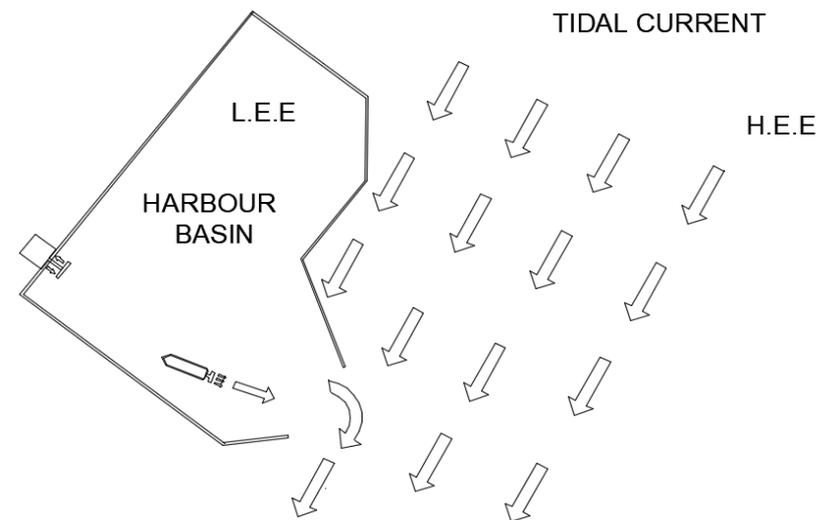


Mud sedimentation scheme in harbor basin.
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- Operating modes
 - Remote-controlled mode
 - **Waypoint mode**
 - **Autonomous mode**
 - Swarm mode
 - Emergency mode

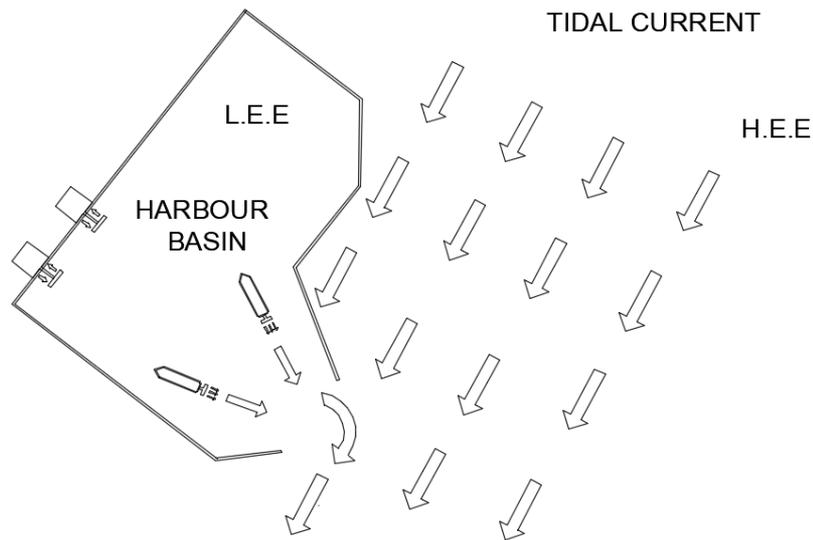


Waypoint mode representation. Retrieved January 29, 2018 from source: Author

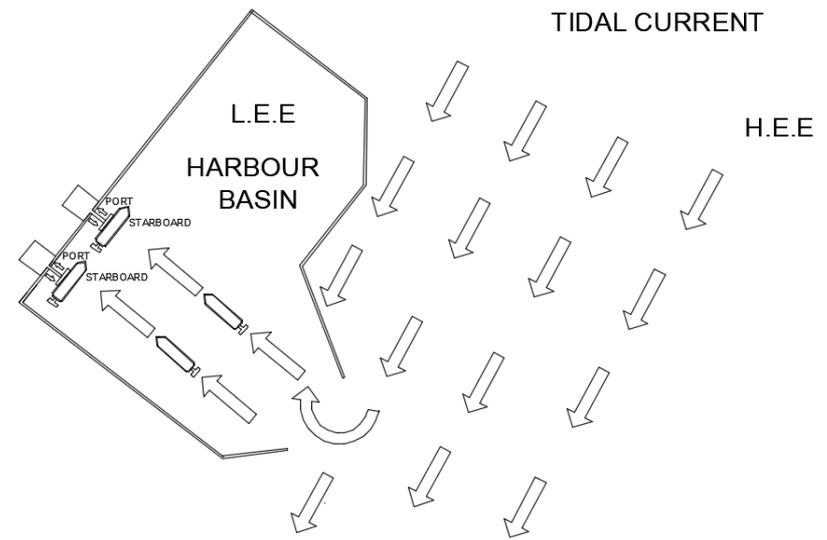


Autonomous mode representation. Retrieved January 29, 2018 from source: Author

- Operating modes
 - Remote-controlled mode
 - Waypoint mode
 - Autonomous mode
 - **Swarm mode**
 - **Emergency mode**



Swarm mode representation. Retrieved January 29, 2018 from source: Author



Emergency mode representation. Retrieved January 29, 2018 from source: Author

- **Conclusions**

- Preliminary outcome is just The tip of the iceberg;
- Proof of concept is necessary;
- Lack of regulations and literature;
- There is still a lot discussion about the use of artificial intelligence to take over human tasks;
- Open dredging market is ruled by major companies who are not interested in simplifying the process;
- Some stakeholders are still skeptical about unmanned navigation.

- **Recommendations**

- Sounds interesting for startups willing to change to change the dredging contract standards;
- Further studies are important to figure out what other applications are suitable for unmanned navigation;
- Following student should focus on development of situational awareness system.

Thank you!

